



Science Park Eindhoven 5208
 5692 EG SON T 040-267 0 01
 E info@bkbprecision.com | www.bkbprecision.com

Working range

Milling department (3-axis)	Pieces	X-axis	Y-axis	Z-axis	Maximum depth
Datron M8 Cube	2	1020	820	245	30
Datron ML Cube	1	1520	1150	245	30
Mazak VTC 300C	1	1740	740	660	100
Mazak VTC 800/20SR	2	2000	800	720	400
Haas VF2SSYT	2	762	406	508	300
Haas VF3SSYT	1	1010	508	635	400
Haas VF-11	1	3048	1016	762	100
Portatec T9	1	6385	2185	270	30

Milling department (5-axis)		X-axis	Y-axis	Z-axis	Maximum depth	A-table	Robot
Hermle C52	1	500	500	750	475	+/-230°	Kuka Robot
Hermle C40U	2	320	320	500	200	+/-230°	Kuka Robot
Hermle C32	4	148	148	500	120	+/-230°	Kuka Robot
Hermle C30U	1	320	320	500	120	+/-230°	
Hermle C42	2	440	440	800	630	+/-230°	Kuka Robot
Hedelius T9-2600	1	500	500	950	475		BMO Platinum Robotcel
Haas DT-1	1	148	148		70		GIBAS Robot

Turning-milling department		X-axis	Y-axis	Through-feed diameter
Okuma Multus B200	2	200	100	Ø65

Turning department		X-axis	Y-axis	Through-feed diameter	Three axis
Mazak QTN10	1	240	40	Ø40	
Mazak QT 250 MY	1	1000	250	Ø85	Ø285

Quality department		X-axis	Y-axis	Z-axis
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Measuring machine				
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Optiv Classic 321 GL tp	1	230	200	150
CMM/DEA Global Advantage	1	500	700	500
DEA Global Performance	1	500	500	500
Global S01.10.07 Green	1	700	1000	660

Cleaning department		X-axis	Y-axis	Z-axis
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Cleanroom ISO class 7				
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